



# Gleaner<sup>®</sup> S-Series

## Parts Catalog



**GLEANER<sup>®</sup>**

## Table of Contents

Introduction .....	1
Manuals and Parts Books .....	2
Capacities .....	3
Filters and Belts Guide	
S67 / S77 .....	4-5
S68 / S78 / S88 .....	6-7
Oils and Lubricants .....	8
Antifreeze and DEF .....	9
Feeder House .....	10
Processor .....	11
Cleaning Shoe .....	12
Straw Chopper .....	13
Grain Elevator .....	13
Augers .....	14
Engine .....	15
Belt Drive System – Right Hand	
S67 / S77 .....	16-17
Belt Drive System – Left Hand	
S67 / S77 .....	18-19
Belt Drive System – Right Hand	
S68 / S78 / S88 .....	20-21
Belt Drive System – Left Hand	
S68 / S78 / S88 .....	22-23
7200/8200 Series Headers .....	24-26
3000 Series Corn Heads .....	27-28
4200 Series Heads .....	29
4300 Series Heads .....	30
9250 Series DynaFlex Draper Headers .....	31-37
Gleaner S Series CDF Rotor Enhancements .....	38
Box Concaves for S-Series Gleaner Combines .....	39
Schumacher Pro Flex Crop Lifter .....	40
Schumacher Pro Flex Lifter Hardware Guide .....	41-42
Gleaner S-Series Kits and Other Parts .....	43
Part Number Index .....	44

*This reference guide targets high wear items on the Gleaner S Series family of combines. Specific models included in this reference piece include the S67, S77, S68, S78 and S88 Gleaner combines. It is intended to assist both dealers and their customers in identifying the OEM parts for these specific Gleaner models. This guide contains fast-moving, high wear items only. Not included are thousands of additional parts available through local Gleaner dealers for these machines. For access to a complete reference of all parts for the Gleaner S Series combines you can use one of the following:*

- *Epsilon (Dealer Access Only)*
- *<http://www.agcopartsbooks.com> (Login required and provided by dealer)*
- *AGCO Parts Books to Go – the app (Login required and provided by dealer)*

*AGCO OEM parts are stocked in U.S. and Canadian parts distribution centers for fast, convenient availability.*

*While AGCO has made every effort to catalog this information correctly, the possibility for error exists. Please verify each listing with your parts book or service manual.*







Model and Year	Beginning Serial No.	Operator Manual	Service Manual	Parts Book
<b>S67</b>				
2011	BHTV6501	00735858	79034327	79034304
2012	CHTV6101	71461423	79034327	79034304
2012	CHTV6501	71456550	79034327	79034304
2013	DHTV6101	71464130	79034327	79034304
<b>S68</b>				
2014	EHTV6501	71464162	79036238	79036207
2015	FHTV6101	71464165	79036238	79036207
<b>S77</b>				
2011	BHTV7501	00735858	79034327	79034304
2012	CHTV7101	71461423	79034327	79034304
2012	CHTV7501	71456550	79034327	79034304
2013	DHTV7101	71464130	79034327	79034304
<b>S78</b>				
2014	EHTV7501	71464162	79036238	79036207
2015	FHTV7101	71464165	79036238	79036207
<b>S88</b>				
2014	EHTV8501	71464162	79036238	79036207
2015	FHTV8101	71464165	79036238	79036207

SN Location: Rear LH Corner of Combine



*The following specifications are to be used as general guides. For the correct procedures and capacities, please refer to the appropriate Operators Manual.*

Model	S67, S77	S68, S78, S88
<b>Engine Oil</b>	28 qt (26.5 L) AGCO Multiguard HD SAE 15W-40 API CJ-4	28 qt (26.5 L) AGCO Multiguard HD SAE 15W-40 API CJ-4
<b>Transmission</b>	9 qt (8.52 L) AGCO 715 / M1134 SAE 80W-90	9 qt (8.52 L) AGCO 715 / M1134 SAE 80W-90
<b>Final Drives (Each)</b>	6 qt (5.68 L) AGCO 775 SAE 85W-140	6 qt (5.68 L) AGCO 775 SAE 85W-140
<b>Hydraulic System (Standard Rear Axle) (Complete, Dry)</b>	84 qt (79.49 L) AGCO Permatran 821XL 10W-30	84 qt (79.49 L) AGCO Permatran 821XL 10W-30
<b>Engine Cooling System</b>	40 qt (37.85 L) Use only low-silicate permanent antifreeze. The silicate content should not exceed 1%. A 50/50 mixture should be used.	40 qt (37.85 L) Use only low-silicate permanent antifreeze. The silicate content should not exceed 1%. A 50/50 mixture should be used.
<b>DEF (Diesel Exhaust Fluid)</b>	132 qt, 33 gal (124.92 L)	132 qt, 33 gal (124.92 L)

**Thousands of decisions go into designing a piece of equipment. That includes choosing which lubricants will protect and keep it in top performing condition.**

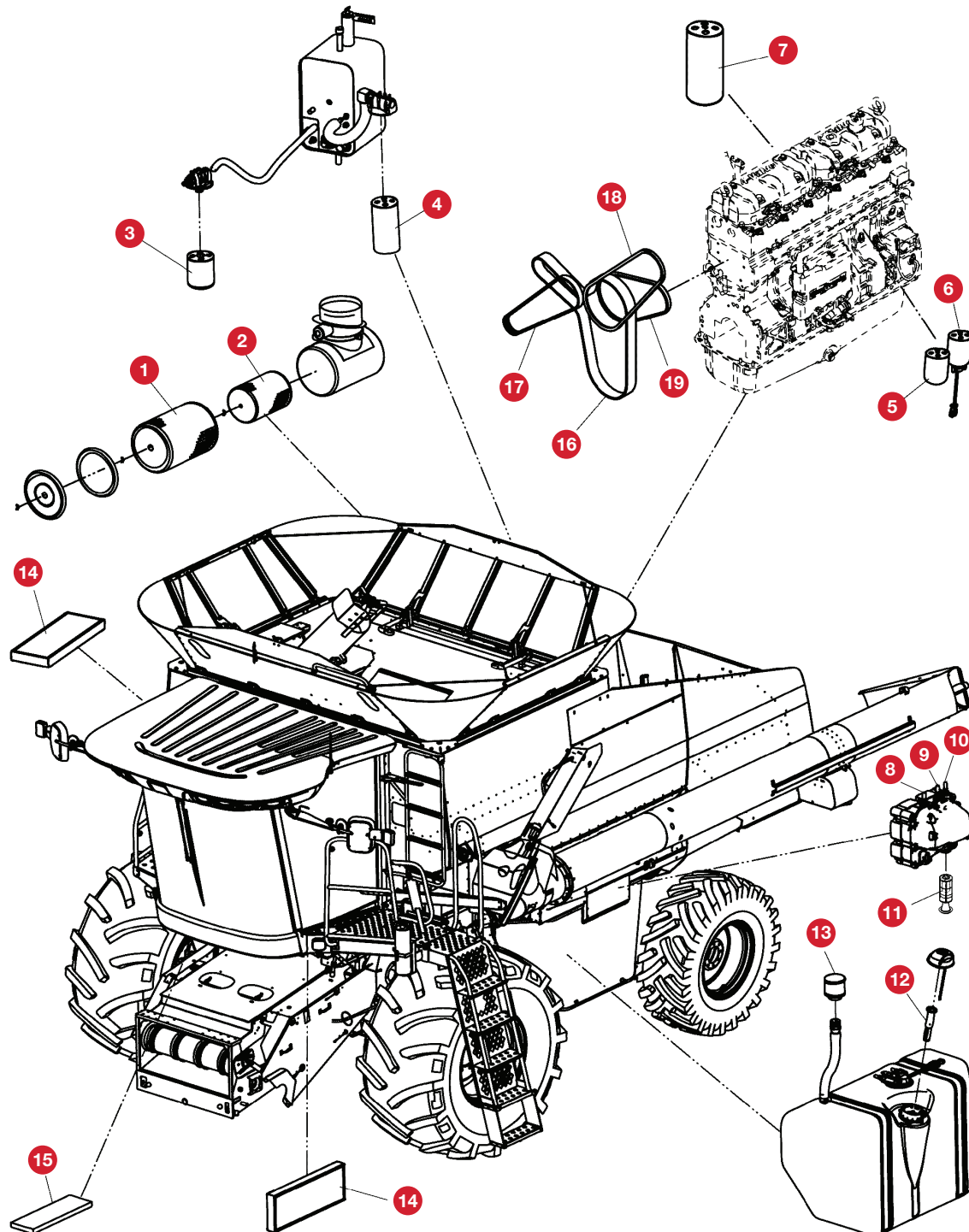
AGCO lubricants feature equipment-specific formulations that minimize friction and wear, including higher-performance Group II, Group III, or Group IV Base Oils, as is required to meet specifications, which enhance the drain intervals and performance and service life of that particular type of equipment.

***AGCO engineers specify AGCO lubricants for all AGCO equipment.***



**S67 / S77**  
**SUPER SERIES COMBINES (2011 – 2014)**

(BHTV6101 – EHTV7999)



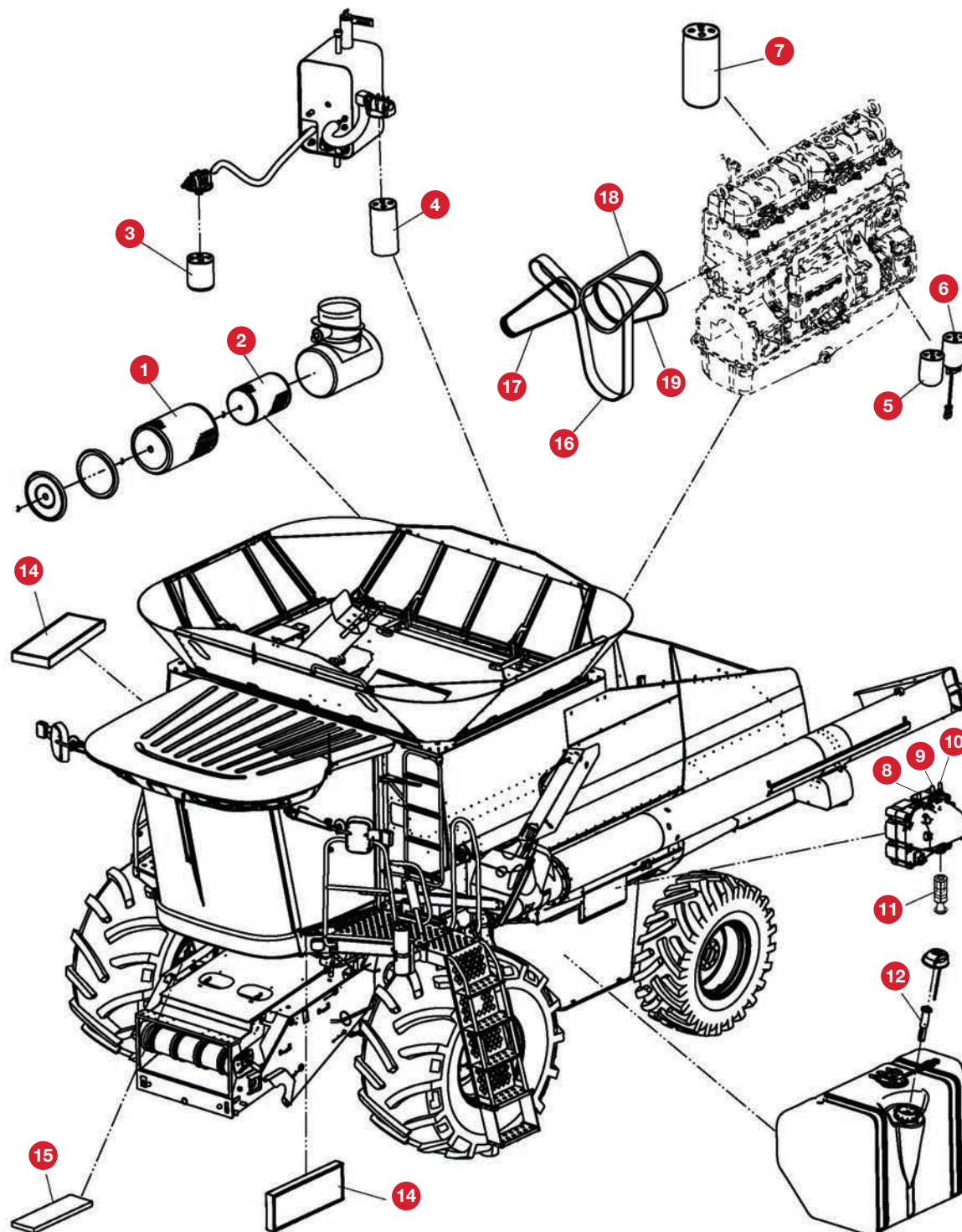
S67 / S77 SUPER SERIES COMBINES (2011 – 2014) (BHTV6101 – EHTV7999)				
Item	Part No.	Qty.	Description / Comments	Technical Specifications
1	71368961	1	Air Filter Element	Primary Primary Air Filter, Air Intake Engine
2	71368962	1	Air Filter Element Secondary Filter, Inner, Intake Engine	Secondary
3	71367794	1	Hydraulic Filter Element Return Hydraulic Filter	
4	104309W91	1	Hydraulic Filter Element Hydraulic Filter, Primary	
5	V837079245	1	Fuel Element	
6	V837079244	1	Fuel Element Pre-Filter	
7	V836379588	1	Oil Filter	D108 L260 AGCO
8	V837079428	1	DEF Connector DEF Module Filter, Inlet	Supply Module Inlet
9	V837079430	1	DEF Connector DEF Module Filter, Outlet	Supply Module Backflow
10	V837079429	1	DEF Connector	Supply Module Return
11	V837079423	1	Adblue Filter DEF Module Filter	SCR Supply Module 2.2
12	71443169	1	DEF Filler Neck Filter DEF Filler Neck Filter	38.1mm X 134.7mm
13	71459954	1	Breather Filter Breather Filter, Def Tank	
14	71393893	2	Air Filter Element Primary Air Filter, Cab	
15	71391153	1	Air Filter Element Air Filter, HVAC	
16	71444986	1	Serpentine Belt Alternator	
17	71438552	1	Serpentine Belt Aspirator Fan	1038.6mm
18	71148120	1	V-Belt Effective S/N (CHTV6101 – EHTV7999)	51"
	71449337	1	Drive Belt Air Conditioner Compressor Effective S/N (BHTV6101 – BHTV7999)	
19	V685040894	1	Multi-Ribbed Belt Water Pump	PK4 L894 Flexonic



### **S68 / S78 / S88 TRANS COMBINE (2014 – 2015)**

(EHTV6501-6999 / 7501-7999 / 8501-8999)

(FHTV6101-6999 / 7101-7999 / 8101-8999)





<b>S68/S78/S88 TRANS COMBINE (2014 – 2015)</b> <b>(EHTV6501-6999/7501-7999/8501-8999)(FHTV6101-6999/7101-7999/8101-8999)</b>				
<b>Item</b>	<b>Part No.</b>	<b>Qty.</b>	<b>Description / Comments</b>	<b>Technical Specifications</b>
1	71409552	1	Air Filter Element Used On S78 / S88	Primary
	71368961	1	Air Filter Element Used On S68	Primary
2	71409553	1	Air Filter Element Used On S78 / S88	Secondary
	71368962	1	Air Filter Element Used On S68	Secondary
3	71367794	1	Hydraulic Filter Element Return	
4	104309W91	1	Hydraulic Filter Element Primary	
5	V837079245	1	Fuel Element	
6	V837079244	1	Fuel Element Pre-Filter	
7	V836362567	1	Oil Filter	D108 L260 AGCO
8	V837079428	1	DEF Connector	Supply Module Inlet
9	V837079430	1	DEF Connector	Supply Module Backflow
10	V837079429	1	DEF Connector	Supply Module Return
11	V837079423	1	Adblue Filter	SCR Supply Module 2.2
12	71443169	1	DEF Filler Neck Filter	38.1mm X 134.7mm
14	71393893	2	Air Filter Element Cab	
15	71391153	1	Air Filter Element Air Filter, HVAC	
16	71448150	1	Belt Alternator Used On S78/S88	
	71444986	1	Serpentine Belt Alternator Used On S68	
17	71438552	1	Serpentine Belt Aspirator Fan	1038.6mm
18	71483641	1	Air Conditioner Compressor Belt	1207mm
19	V685040894	1	Multi-Ribbed Belt Water Pump	PK4 L894 Flexonic

Order On Promo 228



Order On Daily Stock Order



Order On Promo 228



## Recommended Lubricant

Description	Quart (Pkg Qty = 12) Part No.	2-1/2 Gallon (Pkg Qty = 2) Part No.	5 Gallon Pail (Pkg Qty = 1) Part No.
AGCO Multiguard HD SAE 15W-40 API CJ-4 Engine Oil	79036406	79034597	79035353
AGCO Gearlube 715 / M1134 SAE 80W-90	79022402	79014722	N/A
AGCO Gearlube 775 / SAE 85W-140	N/A	79014724	N/A
AGCO Permatran 821XL Transmission & Hydraulic Oil 10W-30	841824M1	841743M1	841813M1

## Recommended Grease

Description	Part No.
AGCO Multi-Purpose Lithium II Grease, 14 oz (414 ml) tube	79014728
AGCO Cornhead EP-0 Grease	79014732

For larger sizes of lubrication products, please refer to the AGCO Oil, Lubricants & Antifreeze Catalog.

## AGCO Service Tags

Part No.	Pack Qty.
79023281	100 / Per Pack

Quick and easy way to keep track of the hours and dates of your last oil change.

## Lubrication Accessories

Lincoln Power Luber Description	Part No.
14.4 V Cordless Grease Gun, 1 Battery, Battery Charger, and Carrying Case	1442LA
14.4 V Cordless Grease Gun, 2 Batteries, Battery Charger, and Carrying Case	1444LA
12 V Cordless Grease Gun, 1 Battery, Battery Charger, and Carrying Case	1242LA
12 V Cordless Grease Gun, 2 Batteries, Battery Charger, and Carrying Case	1244LA

Over 50% of pin and bushing failures are the result of improper lubrication. The Lincoln Power luber allows you to increase productivity as well as chain and sprocket life.

Dual-purpose AGCO Antifreeze is a universal formula that meets or exceeds the exacting performance requirements for both diesel and gasoline engine cooling systems.

Featuring an exclusive corrosion, scale, and sludge protection system, AGCO Antifreeze protects all cooling system parts, including aluminum and high lead solders.

AGCO Parts DEF is available in a variety of pre-packaged containers and sizes to fit your needs. AGCO Parts DEF is API certified and meets the ISO 22241 giving you confidence that our DEF is protected from impurities and will not harm the DCR system. Whether you are looking for jugs, drums or totes, AGCO Parts DEF is the right pre-packaged solution for you.



## AGCO Antifreeze and Summer Coolant

U.S. Part No.	CAN. Part No.	Container Size	Package Qty.
79022729	79022730	1 gallon (3.78L) jug	6
79023022	79022731	55 gallon (208L) drum	1

## AGCO Diesel Exhaust Fluid (DEF)

U.S. Part No.	CAN. Part No.	Container Size	Package Qty.
DEF-2GALP	DEF-2GALPC	2.5 gallon (9.46L) jug	72
DEF-55DRUM	DEF55DRUMC	55 gallon (208 L) drum	4
DEF275TOTE	DEF275TOTC	275 gallon (1041L) tote	1
DEF330TOTE	DEF330TOTC	330 gallon (1249L) tote	1

For DEF pumping and dispensing systems, please refer to the AGCO Parts DEF Product Catalog for details.





## Front Feeder Chain

Model	Part No.
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	71412327
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999) S68 / S78 / S88	71456596

## Rear Feeder Chain

Model	Part No.
S67 / S77 / S68 / S78 / S88	71456599

## Conveyor Slat

Model	Part No.
S67 / S77 / S68 / S78 / S88	71408551

*Serrated flights provide aggressive yet gentle crop handling.*



71408551



71394665

## Pivot Shaft Sprocket

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	13 teeth	71394665

## Miscellaneous Feeder House Components

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Shock Absorber	71483012
S67 / S77 / S68 / S78 / S88	Shock Absorber Kit	71377308
S67 / S77 / S68 / S78 / S88	Feeder Housing Stop	71370496
S67 / S77 / S68 / S78 / S88	Pivot Shaft Shield	71367645



71483012



71367645

A worn concave can cause crop loss and increased crop damage resulting in lower yields and lost profits.

AGCO concaves are built to stand up in the toughest conditions and last longer protecting your profitability.



71437369

### AGCO Cylinder Bars

- Cylinder bars are chrome plated and reversible for extended wear life
- 3/4" spaced bars reduce horsepower requirements, while improving separation and grain quality



71457445

### Accelerator Roll Lug

AGCO accelerator roll lugs are made of a polyurethane elastomer which is superior to typical rubber lugs, thus providing longer wear.



71469010

## Concaves

Model	Description	Part No.
S67 / S77	Standard Small Grain	71437369 71469348
S68 / S78 / S88	Standard Small Grain	71437369 71469348

## Cylinder Bars

Model	Description	Part No.
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	Chrome, Long 3/4"	71378577
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	Chrome, Long Reverse, 3/4"	71378579
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	Chrome, Forward Rasp, 3/4"	71371520
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	Chrome, Reverse Rasp, 3/4"	71371526
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999)	Chrome, Long 3/4"	71457445
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999)	Chrome, Long Reverse, 3/4"	71457444
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999)	Chrome, Forward Rasp, 3/4"	71457447
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999)	Chrome, Reverse Rasp, 3/4"	71457446
S68 / S78 / S88	Chrome, Long 3/4"	71457445
S68 / S78 / S88	Chrome, Long Reverse, 3/4"	71457444
S68 / S78 / S88	Chrome, Forward Rasp, 3/4"	71457447
S68 / S78 / S88	Chrome, Reverse Rasp, 3/4"	71457446

## Processor Components

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Helical Chrome Channel, Long	71440085
S67 / S77 / S68 / S78 / S88	Helical Chrome Channel	71440086
S67 / S77 / S68 / S78 / S88	Non-Helical Chrome Channel	71440084
S67 / S77	Impeller	2554761W91
S67 / S77 / S68 / S78 / S88	Discharge Plate	71484618

## Accelerator Roll

Model	Description	Part No.
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-CHTV7999)	Accelerator Roll Lug	71437315
S67 / S77 (2011 - 2014); (Eff. SN: DHTV6101-EHTV7999) S68 / S78 / S88	Accelerator Roll Lug	71469010

## Chaffer

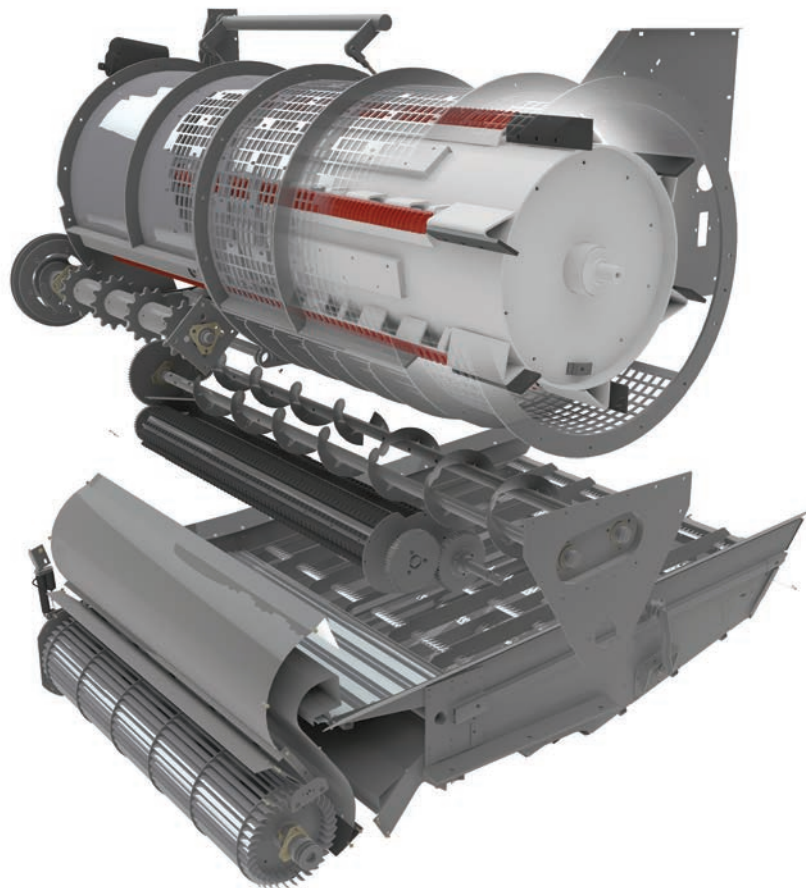
Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Chaffer, 24"	71452195
S67 / S77 / S68 / S78 / S88	Corn Chaffer	71452197

## Sieves

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Adjusting Sieve	71452196
S67 / S77 / S68 / S78 / S88	Perforated Sieve 0.101	71373613
S67 / S77 / S68 / S78 / S88	Perforated Sieve 0.141	71373614
S67 / S77 / S68 / S78 / S88	Perforated Sieve 0.438	71373615

## Grain Pan

Model	Description	Part No.
S68 / S78 / S88 (2014 - 2015); Prior to SN: FHTV6101-FHTV7101-FHTV8101	Grain Pan	71397406





**Chopper Knife, Fine Cut**  
AGCO Fine-Cut Chopper  
Knives break down  
residue finer for faster  
decomposition and easier  
incorporation into the soil.



71431884



71485056



71364943



71373688

## Straw Chopper

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Chopper Knife, Fine Cut	71431884
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-EHTV7999)	Chopper Knife, Fine Cut, Kit 4 Knives*	71483654

\* Includes 4 Nonserrated knives, Bushings and Hardware

## Grain Elevator

### Clean Grain

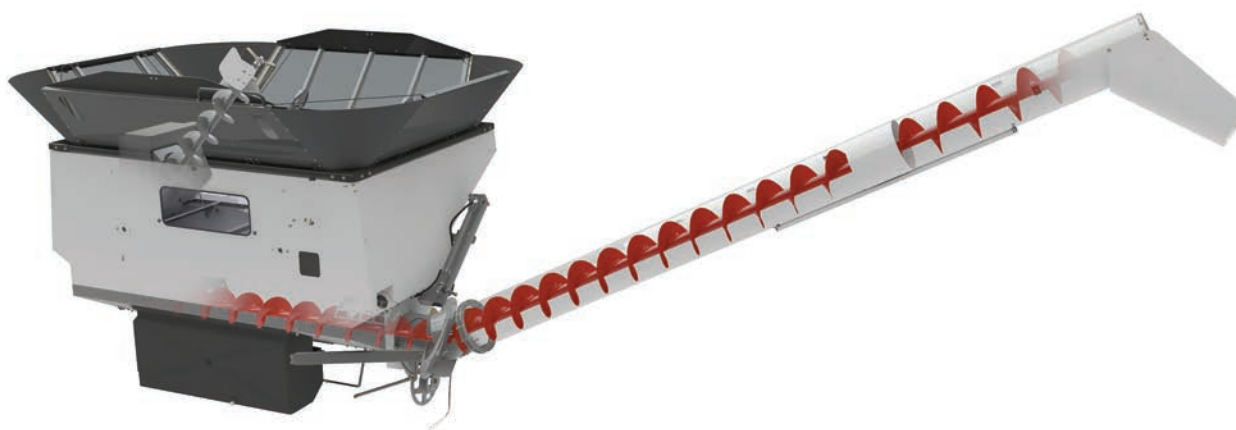
Model	Description	Part No.
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-EHTV7999)	Chain	71461493
S68 / S78 / S88 (2014 - 2015); (Eff. SN: EHTV6501-6999 / 7501-7999 / 8501-8999) (Eff. SN: FHTV6501-6999 / 7501-7999 / 8501-8999)	Chain	71485056
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-EHTV7999) S68 / S78 / S88 (2014 - 2015); (Eff. SN: EHTV6501-6999 / 7501-7999 / 8501-8999) (Eff. SN: FHTV6501-6999 / 7501-7999 / 8501-8999)	Rubber Scraper	71461494

### Tailings

Model	Description	Part No.
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-EHTV7999) S68 / S78 / S88 (2014 - 2015); (Eff. SN: EHTV6501-6999 / 7501-7999 / 8501-8999) (Eff. SN: FHTV6501-6999 / 7501-7999 / 8501-8999)	Chain	71472586
S67 / S77 (2011 - 2014); (Eff. SN: BHTV6101-EHTV7999) S68 / S78 / S88 (2014 - 2015); (Eff. SN: EHTV6501-6999 / 7501-7999 / 8501-8999) (Eff. SN: FHTV6501-6999 / 7501-7999 / 8501-8999)	Rubber Scraper	71364943

### Elevator Sprockets

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Clean Grain Elevator, 8T	71373688
S67 / S77 / S68 / S78 / S88	Tailings Grain Elevator, 8T	71373688



## Bin Loader

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Auger, Chrome	71469690

## Bin Unloader

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Auger	71457652

## Tailings

Model	Description	Part No.
S67 / S77	Auger, Tailings Return	71364643
S67 / S77	Auger, Tailings Elevator	71426587
S67 / S77	Auger, Upper Tailings Rethresher	71365441
S68 / S78 / S88	Auger, Tailings Elevator	71469011
S68 / S78 / S88	Auger, Upper Tailings Rethresher	71469024

## Clean Grain

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Auger	71461456

## Sprockets & Gears

Model	Description	Part No.
S67 / S77 / S68 / S78 / S88	Clean Grain Auger Sprocket	71373688
S67 / S77 / S68 / S78 / S88	Return Conveyor Gear	71365629




## Engines


Model	Engine	New Complete Engine	Reman Complete Engine	Reman Long Block	Reman Short Block	Engine Overhaul Kit
S67	AP84 (Tier 2)	V835277061	V865277061	865279494T	865279493S	V837079490
S67	AP84-4i (Tier 4i)	V835276520	V865276520	865279494T	865279493S	V837079490
S77	AP84 (Tier 2)	V835277062	V865277062	865279494T	865279493S	V837079490
S77	AP84-4i (Tier 4i)	V835276521	V865276521	865279494T	865279493S	V837079490
S68	AP84-4 (Tier 4F)	V835277483	V865277483	865277460T	865277460S	V837079874
S78/S88	AP98-4 (Tier 4F)	V835477461	V865477631	865477461T	865477461S	V837079868

Model	Battery	Starter	Alternator	A/C Compressor	Water Pump	Waterpump Repair Kit
S67	79018975	V836873457	71444985	71379601	V837079842	V837079407
S77	79018975	V836873457	71444985	71379601	V837079842	V837079407
S68	79018975	V836873457	71444985	71443175	V837079850	V837091166
S78/S88	79018975	V836873457	71444985	71443175	V837079850	V837091166

All batteries are AGCO Fieldstart and designed for heavy-duty agricultural applications.




## More options than ever before.



### Short Block


- Cylinder Block
- Cylinder Liners
- Pistons and Connecting Rods
- Crankshaft
- Bearings
- Oil Pressure Regulating Valve



### Long Block

Short Block Items Plus:

- Camshaft with Valve Tappets
- Cylinder Head with Valves
- Valve Mechanism
- Valve Cover
- Timing Gears
- Gear Housing
- Belt Pulley/Vibration Damper
- Oil Pump and Suction Pump
- Oil Sump (Transport Cover)
- Counterbalance Unit (4 Cylinder Engines)
- Pressure Tested



### Complete Engine

- Ready for use
- Updated according to latest Engineering Modifications
- Fully equipped according to the application
- Test Run

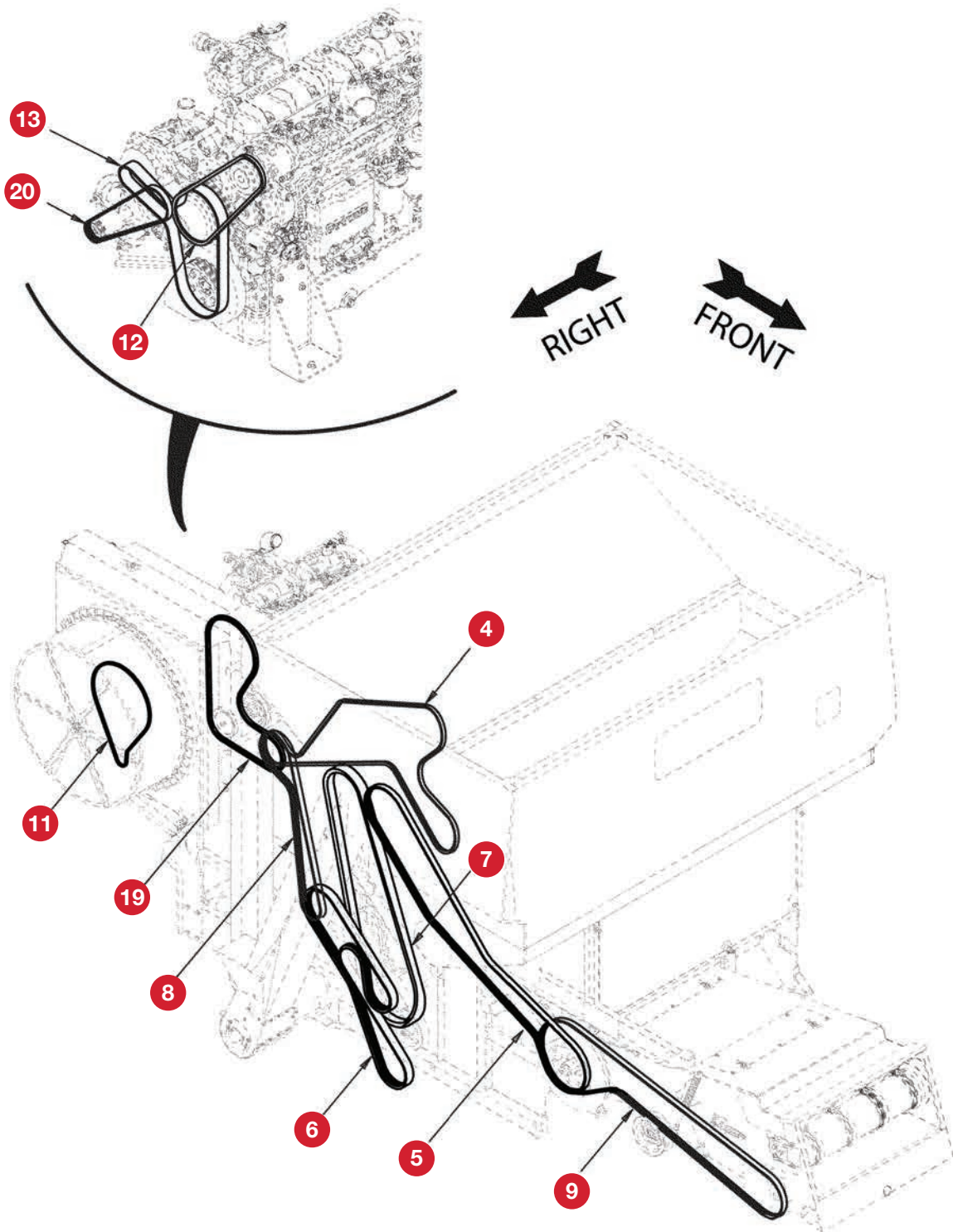


## Belt Drive System – Right Hand

---

**S67 / S77**

(71448421-03-01)



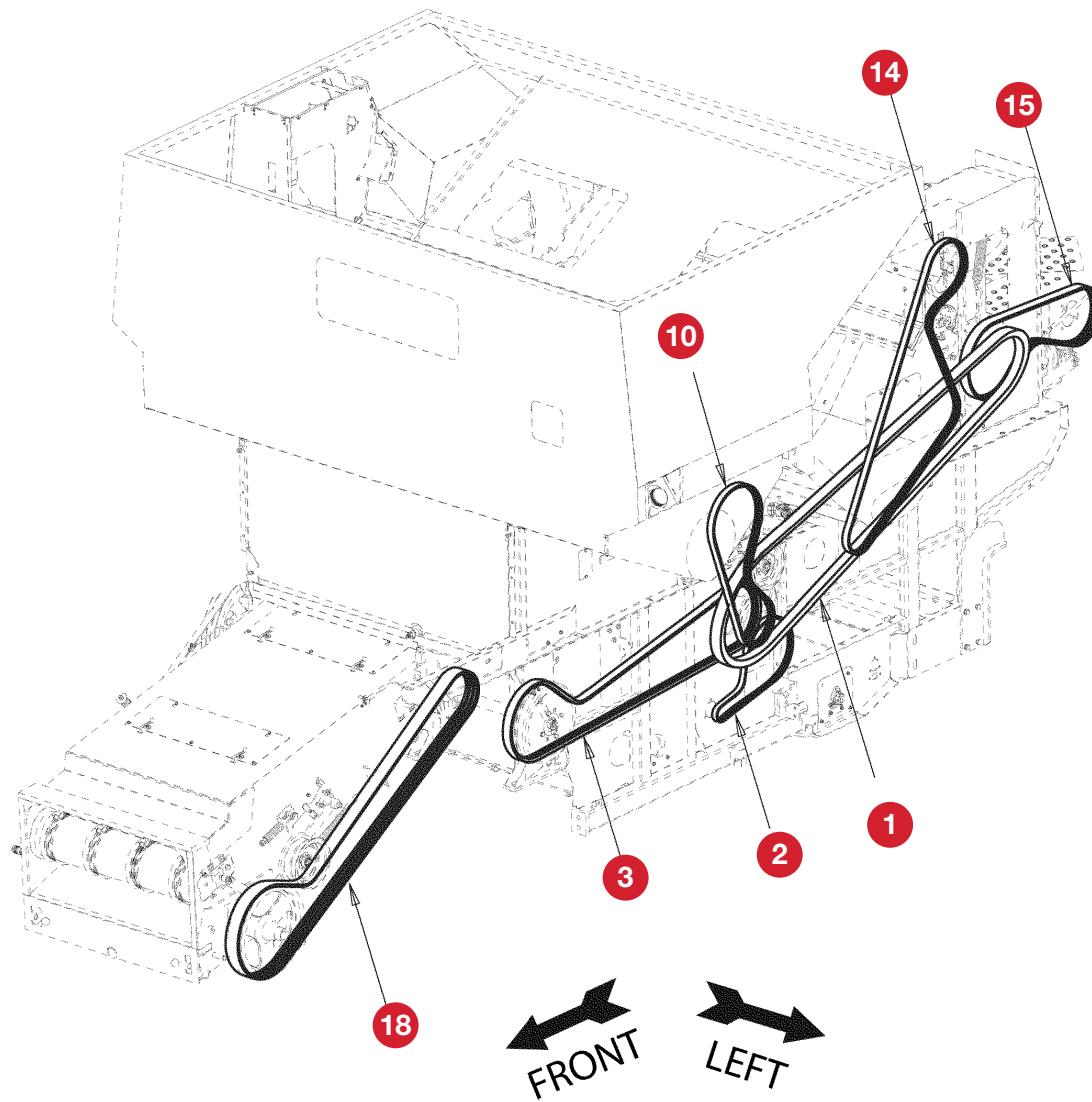
Belt Drive System – Right Hand				
Item	Part No.	Qty.	Description / Comments	Technical Specifications
4	71368809	1	Drive Belt Grain Elevator Drive	
5	71456988	1	Drive Belt Rear Feed Conveyor Effective S/N DHTV6101 – EHTV7999	
	71335475	1	Drive Belt Rear Feed Conveyor Effective S/N BHTV6101 – CHTV7999	
6	71432846	1	Drive Belt Separator Effective S/N (BHTV6101 – BHTV7999)	
	71441879	1	V-Belt Separator Effective S/N (CHTV7101 – EHTV7999)	
7	71453906	1	Rotor Drive Belt Effective S/N (BHTV7101 – CHTV7242) Effective S/N (BHTV6101 – CHTV6163)	
	71453906	1	Belt Rotor Effective S/N (CHTV6164 – EHTV6999) Effective S/N (CHTV7243 – EHTV7999)	
8	71367469	1	Belt, Right Hand	
9	71462784	1	Drive Belt Pivot Shaft Effective S/N (DHTV6101 – EHTV7999)	
	71449944	1	Belt Pivot Shaft Effective S/N (CHTV6101 – CHTV7999)	HC X 4552 mm Eff Length
	71427254	1	Drive Belt Pivot Shaft Effective S/N (BHTV6101 – BHTV7999)	184.00"
11	71396754	1	V-Belt	
12	71148120	1	V-Belt Effective S/N (CHTV6101 – EHTV7999)	51"
	71449337	1	Drive Belt Air Conditioner Compressor Effective S/N (BHTV6101 – BHTV6999) Effective S/N (BHTV7101 – BHTV7999)	
13	71444986	1	Serpentine Belt	
19	71367460	1	Tailings Drive Belt	
20	71438552	1	Serpentine Belt Aspirator Fan	1038.6mm

## Belt Drive System – Left Hand

---

**S67 / S77**

(71448421-03-02)





Belt Drive System – Left Hand				
Item	Part No.	Qty.	Description / Comments	Technical Specifications
1	71370279	1	Main Drive Belt	
2	71428995	1	Shoe Drive Belt	
3	71377787	1	Drive Belt Jackshaft Pivot Effective S/N (BHTV6101 – BHTV7999)	2C, LH
	71449942	1	Belt Jackshaft Pivot Effective S/N (CHTV7101 – EHTV7999)	2 HC X 4116 mm EFF Length
10	71464666	1	Drive Belt Bin Unloader Drive	
14	71444306	1	Impeller Drive Belt	
	71432802	1	Drive Belt Fine Cut Chopper	
15	71390561	1	Pump Drive Belt	3HB 2375 mm
18	71456526	1	Belt Variable Speed Header Drive Effective S/N (BHTV6101 – BHTV7999)	
	71438655	1	Header Drive Belt Constant Speed Effective S/N (BHTV6101 – BHTV7999)	
	71447319	1	Belt Variable Speed Header Drive Effective S/N (CHTV6101 – EHTV7999)	
	71449945	1	Belt Constant Speed Effective S/N (CHTV6106 – EHTV7999)	

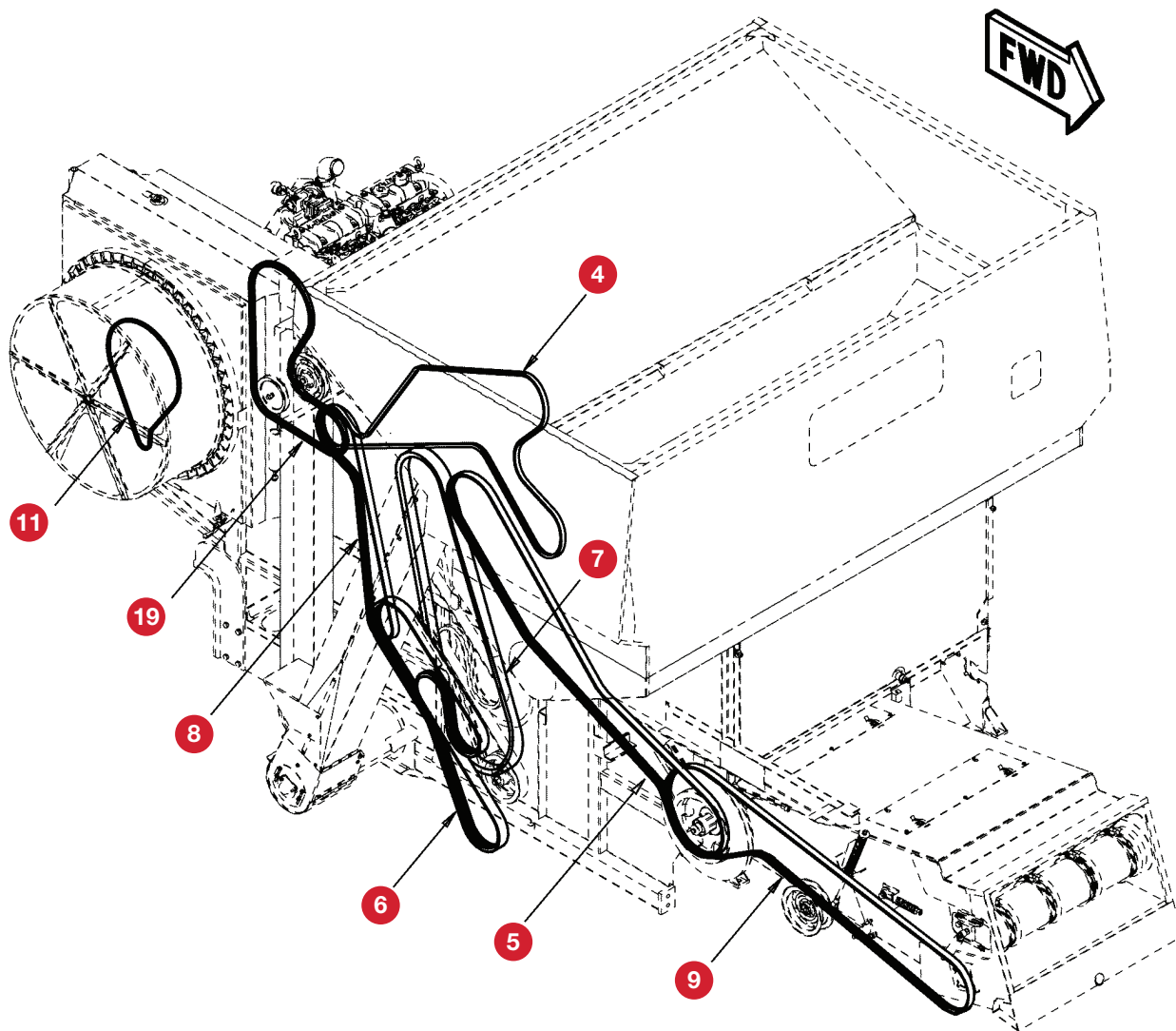


## Belt Drive System – Right Hand

---

**S68 / S78 / S88**

(71460625-04-1)



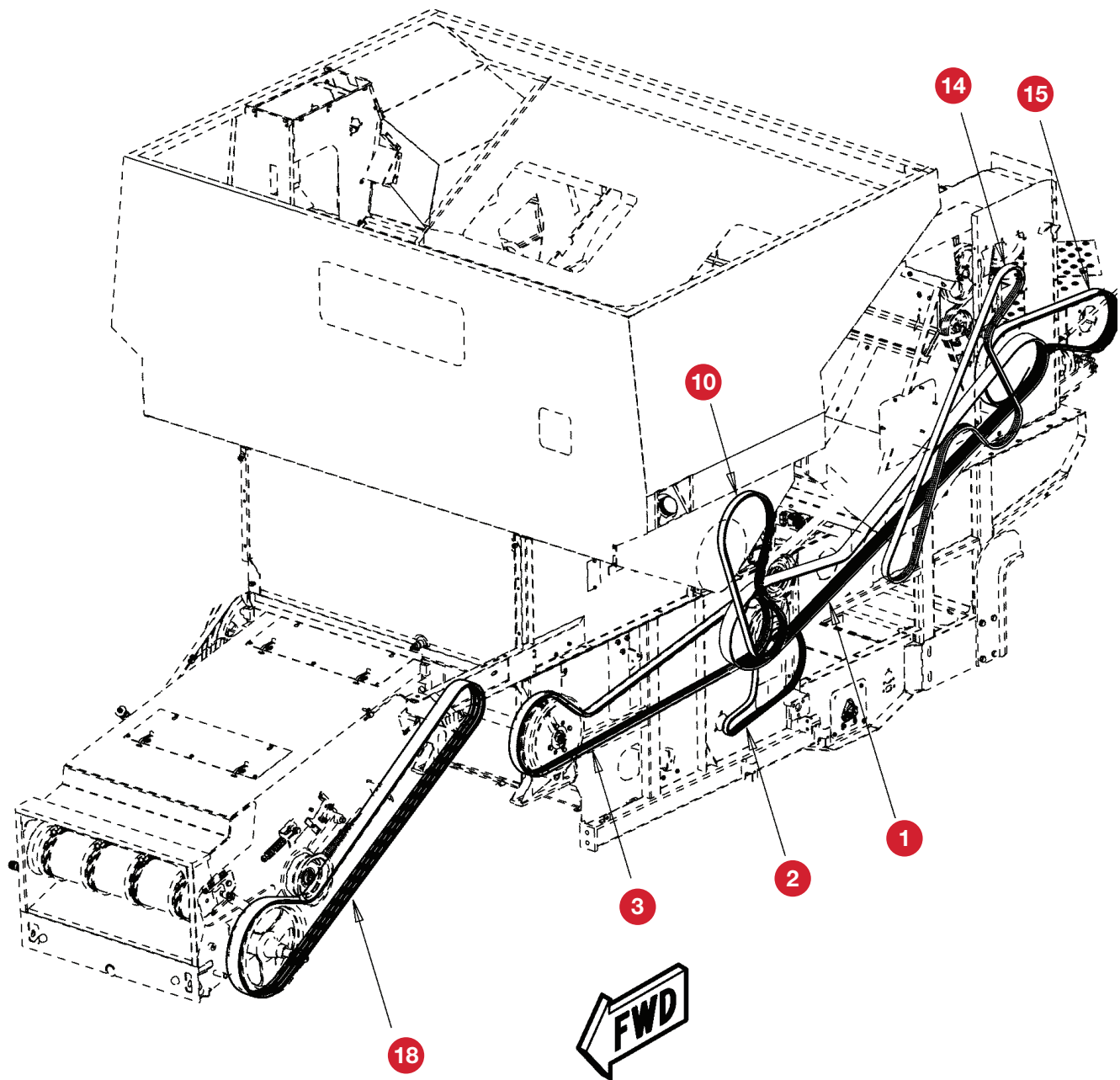
Belt Drive System – Right Hand				
Item	Part No.	Qty.	Description / Comments	Technical Specifications
4	71471872	1	Elevator Drive Belt	
	71368809	1	Drive Belt Grain Elevator Drive Prior To S/N FHTV6501/7501/8501	
5	71456988	1	Drive Belt Rear Feed Conveyor	
6	71441879	1	V-Belt Separator	
7	71478529	1	Rotor Drive Belt	
8	71367469	1	Belt, Right Hand Jackshaft Drive	
9	71462784	1	Drive Belt Feed Conveyor	
11	71396754	1	V-Belt Rotary Screen	
19	71367460	1	Tailings Drive Belt	



## Belt Drive System – Left Hand

**S68 / S78 / S88**

(71460625-04-2)





Belt Drive System – Left Hand				
Item	Part No.	Qty.	Description / Comments	Technical Specifications
1	71370279	1	Main Drive Belt	
2	71428995	1	Shoe Drive Belt	
3	71449942	1	Belt Jackshaft Pivot	2 Hc X 4116 mm EFF Length
10	71464666	1	Drive Belt Bin Unloader Drive	Bin Unloader
14	71444306	1	Impeller Drive Belt	
	71471836	1	Drive Belt Fine Cut Chopper	2HB X 4007 mm
15	71390561	1	Pump Drive Belt	3HB 2375 mm
18	71447319	1	Belt Variable Speed Header Drive	
	71449945	1	Belt Constant Speed	





71415428



71137120



71389106



71389109



71389108



71389107



71386962



71415131

## 7200/8200 Grain Header – Common Parts

Description	Part No.
Auger Finger	71427409
Retainer/Shaft and Fingers	71373363
Bearing/Shaft and Fingers	71176156
Bearing/Shaft and Fingers	71435035
Sickle Drive Belt	71415428
Auger Drive Idler Sprocket	71137120
Pickup Reel Finger (No Bat), Plastic	71389109
Pickup Reel Finger, Left Hand, Plastic	71389107
Pickup Reel Finger (Full Bat), Plastic	71389106
Pickup Reel Finger, Right Hand, Plastic	71389108

## 7200/8200 Knives and Guards Standard Rigid and Flex Heads

Description	Application	Part No.
Sickle Guard	Standard – Rigid and Flex Heads	71415131
Sickle Guard	Standard – Rigid and Flex Heads	71386962
Sickle Assembly	Standard – Rigid and Flex Heads, 20 Ft w/ Head	71416267
Sickle Assembly	Standard – Rigid and Flex Heads, 20 Ft w/o Head	71416266
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 20 Ft w/ Head	71416316
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 20 Ft w/o Head	71416315
Sickle Assembly	Standard – Rigid and Flex Heads, 25 Ft Saber Tooth, w/ Head	71434779
Sickle Assembly	Standard – Rigid and Flex Heads, 25 Ft Heavy Duty, w/ Head	71416261
Sickle Assembly	Standard – Rigid Head, High Cap, 25 Ft Heavy Duty, w/ Head	71416261
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 25 Ft w/ Head	71416268
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 25 Ft w/o Head	71416269
Sickle Assembly	Standard – Rigid and Flex Heads, 30 Ft w/ Head	71415127
Sickle Assembly	Standard – Rigid and Flex Heads, 30 Ft w/o Head	71415129
Sickle Assembly	Standard – Rigid Head, High Cap, 30 Ft, w/ Head	71415127
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 30 Ft w/ Head	71416221
Sickle Assembly	Standard – Rigid and Flex Heads, Reduced Weight, 30 Ft w/o Head	71416222



71346158



71351139



626299C1



71351135



71426396

## 7200/8200 Knives and Guards

### Standard Rigid and Flex Heads *Continued*

Description	Application	Part No.
Sickle Assembly	Standard - Rigid and Flex Heads, 35 Ft w/ Head	71415394
Sickle Assembly	Standard - Rigid and Flex Heads, 35 Ft w/o Head	71415395
Sickle Assembly	Standard - Rigid Head, High Cap, 35 Ft, w/ Head	71415394
Sickle Assembly	Standard - Rigid and Flex Heads, Reduced Weight, 35 Ft w/ Head	71404755
Sickle Assembly	Standard - Rigid and Flex Heads, Reduced Weight, 35 Ft w/o Head	71404756
Wear Plate	For Rigid, Flex and High Cap Assemblies	71426179
Holddown	For Rigid and Flex Assemblies	71346158
Holddown - Complete	For Rigid Head High Cap Assemblies	71420524
Sickle Head	For Standard, High Cap and Reduced Weight Assemblies	71415128
Bearing Block	For Standard, High Cap and Reduced Weight Assemblies	71404784
Nylon Bushing	For Bearing Block	700719594
Sickle Section, Heavy Duty		71351135
Sickle Section, Saber Tooth		71426396
Sickle Section, Blank		71351139
Sickle Section, Reduced Weight		71404754
Bolts and Nuts Kit (#12-24 x 5/8")	50 pcs of each	700705296
Bolts and Nuts Kit (#12-24 x 3/4")	25 pcs of each	700715170
Bolts and Nuts Kit (#12-24 x 1")	25 pcs of each	700705297
Crop Lifter, Standard	For Forged Guards Only	626299C1







71447403



71443947



71443948



71421197



71386924

## 7200/8200 Knives and Guards – Schumacher Flex Heads

Description	Application	Part No.
Sickle Guard	SCH – Flex Heads, 20 Ft Sickle Assembly Only	71447404
Sickle Guard	SCH – Flex Heads, 25, 30 & 35 Ft Sickle Assemblies Only	71447403
Sickle Guard, First	SCH – Flex Heads	71443948
Sickle Guard, Standard	SCH – Flex Heads	71443947
Sickle Assembly	SCH – Flex Heads, 20 Ft, w/ Head	71416336
Sickle Assembly	SCH – Flex Heads, 25 Ft, Standard Tooth w/ Head	71415784
Sickle Assembly	SCH – Flex Heads, 25 Ft, Fine Tooth w/ Head	71434781
Sickle Assembly	SCH – Flex Heads, 30 Ft, Fine Tooth w/ Head	71415781
Sickle Assembly	SCH – Flex Heads, 35 Ft, w/ Head	71415764
Sickle Head	SCH – Flex Heads	71460431
Bearing Block	SCH – Flex Heads	71404784
Nylon Bushing	For Bearing Block	700719594
Sickle Section	Standard Tooth	71386924
Sickle Section	Fine Tooth	71421197
Sickle Section, Half Section		71386923
Knifeback Roller Guide, Bottom		71426304
Knifeback Roller Guide, Top		71443950



71426304



71443950





71505705

*The AGCO Long Life Corn Head Gathering Chain features hard chrome pins and special bushings that extend the life of the chain in adverse conditions such as: Sandy Soil, High Volume Crop and Faster Corn Head Speeds.*



71475359



79008328



71137120

## 3000 Corn Header – Common Parts (Eff. SN: HS27101)

Description	Application	Part No.
Sprocket	Main Drive and PTO, Right and Left Hand, 12 row, 30"	71358014
Idler Sprocket	Main Drive and PTO, Right and Left Hand, 12 row, 30"	71137120
Idler	Main Drive and PTO, Right and Left Hand, 12 row, 30"	79008328
Roller Chain	Main Drive and PTO, Right and Left Hand, 12 row, 30"	70921050
Right Hand Point, Standard	RH Point in Gearbox Assembly w/ Snapping Rolls	71373745
Left Hand Point, Standard	LH Point in Gearbox Assembly w/ Snapping Rolls	71373746
Gathering Chain	20" and 22" Spacing	071660N1
Gathering Chain	30", 36", and 38" Spacing	71505705
Gathering Chain	Long Life, High Wear	71475359
Divider Point, Poly Snout	20", 22", 30", 36" and 38" Spacing; Inner and Outer Gathering Units	71364963

## 3000 Hugger Corn Header – Common Parts (Eff. SN: HM27500 thru HR27999) Main Drive and Left Hand PTO; 4 row, 38"

Description	Part No.
Sprocket Assembly, Main Drive – 16T	71358096
Sprocket Assembly, Main Drive – 13T	71372424
Sprocket Assembly, Main Drive – 18T	71358097
Sprocket Assembly, Conveyor Drive, 12T – Standard	71358078
Sprocket Assembly, Conveyor Drive, 16T – Conveyor Speed Up	71356252
Chain, 3/4 Pitch, 10 FT	70921050
Idler, Roller	79008328
Idler, Sprocket, 13T	71137120

## Main Drive and Left Hand PTO; 6 row, 30"; 6 row, 36"; 8 row, 30"; 8 row, 36"; 12 row, 20"; 12 row, 22"; 12 row, 30"

Description	Part No.
Sprocket Assembly, 18T, Standard – Prior to SN: HN27101	71358097
Sprocket Assembly, Main Drive, 16T	71358096
Sprocket Assembly, 24T, Standard – Eff. SN: HN27101	71398297
Sprocket Assembly, Conveyor Drive, 12T, Standard – Prior to SN HN27101	71358014
Chain, 3/4 Pitch, 10 FT	70921050
Idler, Roller	79008328
Idler, Sprocket, 13T	71137120



79008328

3000 Hugger Corn Header Continued  
Common Parts (Eff. SN: HM27500 thru HR27999)  
Main Drive and Right Hand PTO; 8 row, 30"; 8 row, 36";  
8 row, 38"; 12 row, 20"; 12 row, 22"; 12 row, 30"

Description	Part No.
Sprocket Assembly, 18T, Standard – Prior to SN: HN27101	71358097
Sprocket Assembly, Main Drive, 13T	71371424
Sprocket Assembly, Main Drive, 16T	71358096
Sprocket Assembly, 24T, Standard – Eff. SN: HN27101	71398297
Chain, 3/4 Pitch, 10 FT	70921050
Idler, Roller	79008328





71392452



71392507



71392280



71392362

## 4200 Swathmaster Attachment (Eff. SN: SR41101)

Description	Part No.
Belt, Draper with Teeth	71392596
Belt, Draper 14FT and 16FT, Front Two Rollers	71392452
Belt, Draper 14FT and 16FT, Back Two Rollers	71392451
Pickup Tooth	71392362
Bolt for Pickup Tooth 1/4 x 3/4	71392529
Locknut, Hex Flange 1/4-20	1703354
Steel Tooth (Optional)	71392507
Steel Tooth Retainer	71392506
V-Belt, Drive and Speed Control	71414581

## 4200 Rake-Up Attachment (Eff. SN: SR41101)

Description	Part No.
Belt, Draper 14FT and 16FT	71392451
Pickup Tooth	71392280
Bolt for Pickup Tooth 1/4 x 3/4	71392529
Locknut, Hex Flange 1/4-20	1703354
Steel Tooth (Optional)	71392505
Steel Tooth Retainer	71392506

## 4200 Swathmaster Attachment (Eff. SN: SP41501 – SP41999)

Description	Part No.
Belt, Draper with Teeth	71392596
Belt, Draper 14FT and 16FT, Front Two Rollers	71392452
Belt, Draper 14FT and 16FT, Back Two Rollers	71392451
Pickup Tooth	71392362
Bolt for Pickup Tooth 1/4 x 3/4	71392529
Nut, Flange 1/4 Serrated	AG029161
Steel Tooth (Optional)	71392507
Steel Tooth Retainer	71392506

## 4200 Rake-Up Attachment (Eff. SN: SP41501 – SP41999)

Description	Part No.
Belt, Draper 14FT and 16FT	71392451
Pickup Tooth	71392280
Bolt for Pickup Tooth 1/4 x 3/4	71392529
Nut, Flange 1/4 Serrated	AG029161
Steel Tooth (Optional)	71392505
Steel Tooth Retainer	71392506



4300 Pick-Up Attachment

Description	Part No.
Cleated Draper Belt	ACP0128170
Cleated Draper Belt	ACP0128160
Cleated Draper Belt	ACP0128150
Cleated Draper Belt	ACP0128140
Cleated Draper Belt	ACP0128180
Cleated Draper Belt	ACP0128190
Pickup Tooth	ACP0128250
Hex Bolt, M6 x 1 x 20	ACP0127130
Hex Flange Locknut M6 x 1	ACP0128850





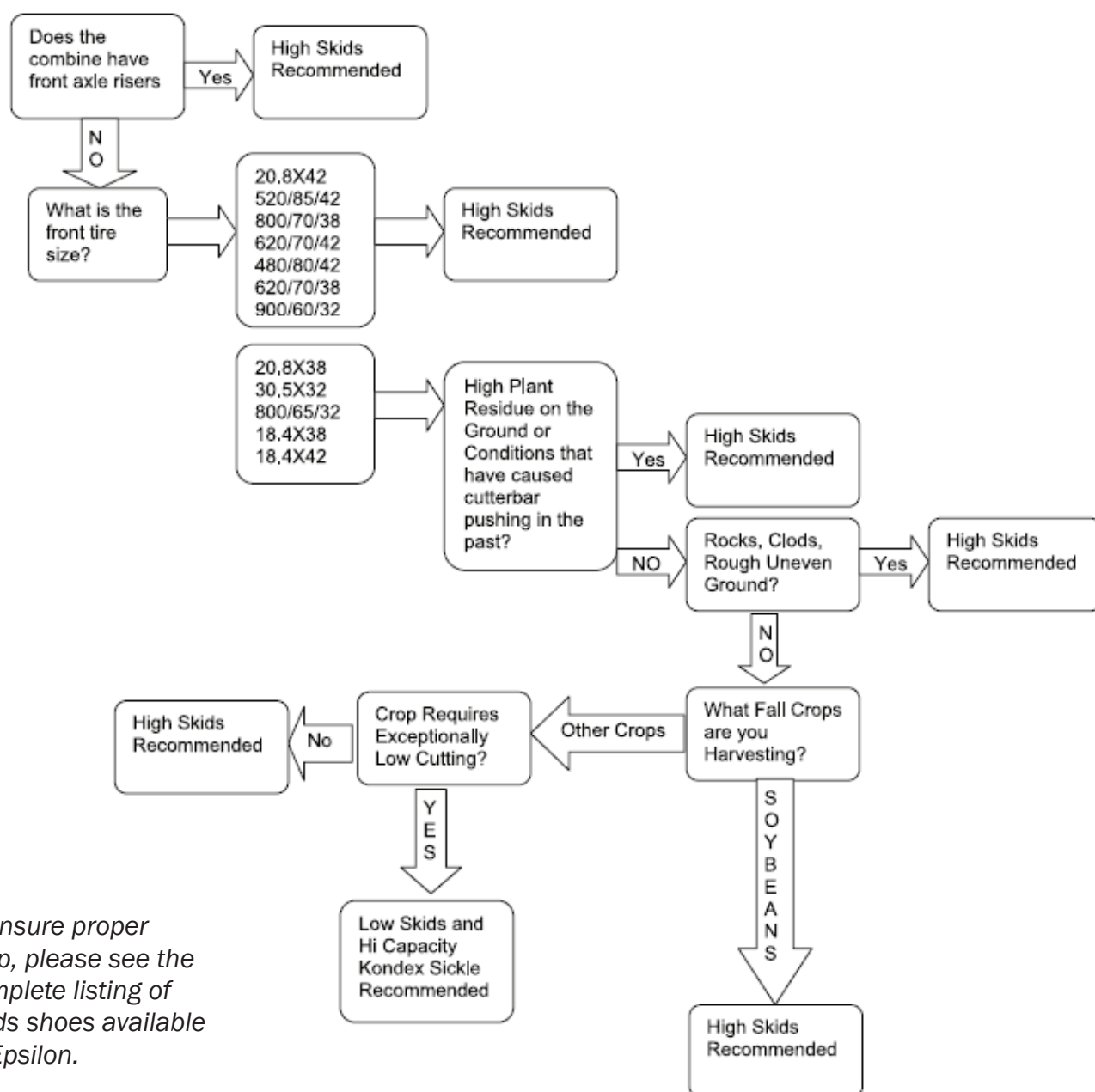
## 9250 DynaFlex Draper Header – Skid Plate Recommendations (25 / 30 / 35 / 40 Foot)

Description	Part No.	
High Skid Kit 25' Header	700959219	Order Thru Wholegoods
High Skid Kit 30' Header	700959218	Order Thru Wholegoods
High Skid Kit 35' Header	700959217	Order Thru Wholegoods
High Skid Kit 40' Header	700959216	Order Thru Wholegoods

*Recommendations on skid plates based on combine risers, tire size and conditions.*

*DynaFlex headers starting with Gleaner R92500CHD01101 serial numbers.*

*2012 models, or mid-August 2011 models have the high skids installed from the factory.*



*To insure proper fitup, please see the complete listing of skids shoes available in Epsilon.*



71419304



71476033



71389106



71389109



71389108



71389107

## 9250 DynaFlex Draper Header – Common Components (25 / 30 / 35 / 40 Foot)

Description	Part No.
Draper Belt, 25 Foot, Left and Right Hand, V-Guide w/ Connector	71479943
Draper Belt, 30 Foot, Left and Right Hand, V-Guide w/ Connector	71479941
Draper Belt, 35 Foot, Left and Right Hand, V-Guide w/ Connector	71479939
Draper Belt, 40 Foot, Left and Right Hand, V-Guide w/ Connector	71479937
Draper Drive V-Belt – 25 Foot	71419328
Draper Drive V-Belt – 30, 35 and 40 Foot	71435200
Belt, Center Draper	71419304
Auger Belt	71419306
Stainless Steel End Skid Kit (Optional), Kit Includes skids and hardware for both sides	71476033
Outer Hydraulic Cylinder Kit, Includes large diameter cylinders to be installed on the outer tilt arms. <i>Reduces weight on sickle drive gearboxes and reduces wear on the end skids.</i>	71479911

## Pickup Reel Common Components

Description	Qty. 25 Ft	Qty. 30 Ft	Qty. 35 Ft	Qty. 40 Ft	Part No.
Reel Finger, Plastic	24	24	24	24	71389109
Reel Finger, LH, Plastic	15	18	21	21	71389107
Reel Finger, Plastic	249	303	357	357	71389106
Reel Finger, RH, Plastic	15	18	21	21	71389108
Self Tapping Screw, M3.5 x 1.3 x 16	303	363	420	420	70951293





**71415131**

*AGCO Adjustable Hold-Downs feature a spring-loaded knife clip that creates a cleaner cut with "just-right" hold-down pressure.*



**71420524**



**71351135**



**71426396**

## 9250 DynaFlex Draper Header – Standard Knife System Forged Sickle Guards, Wear Plates and Head (25 / 30 / 35 / 40 Foot)

Description	Qty. 25 Ft	Qty. 30 Ft	Qty. 35 Ft	Qty. 40 Ft	Part No.
Forged Sickle Guard	1	2	2	2	71415131
Forged Sickle Guard	49	54	64	74	71386962
Forged Sickle Guard		1	1	1	71420444
Forged Sickle Guard		1	1	1	71420445
Forged Sickle Guard		2	2	2	71420450
Wear Plate	17	23	25	29	71426179
Sickle Head, Left Hand	1	1	1	1	71415128
Sickle Head, Right Hand		1	1	1	71420461
Bearing Block/s	1	2	2	2	71404784
Nylon Bushing for Bearing Block	1	2	2	2	700719594
Adjustable Holddown Assembly	16	19	21	25	71420524
Carriage Bolt for Guard and Holddown, 3/8"-16 x 1-1/4", Grade 5					363905X1
Carriage Bolt for Guard, 3/8"-16 x 1", Grade 5					70922786
Hex Flange Locknut for Carriage Bolt, 3/8"-16, Grade 2B					704247

## 9250 DynaFlex Draper Header – Standard Knife System Sickle Assembly (25 Foot)

Description	Qty. 25 Ft	Qty.	Part No.
Sickle Assembly, Saber Tooth	1		71434779
Sickle Assembly, Heavy Duty	1		71416261
Sickle Section, Saber Tooth		99	71426396
Sickle Section, Heavy Duty		99	71351135
Bolts and Nuts, 50/E, 12-24 x 5/8"		A/R	700705296
Bolts and Nuts, 50/E, 12-24 x 1"		A/R	700705297

## 9250 DynaFlex Draper Header – Standard Knife System Sickles Assembly (30 Foot), Left and Right Hand

Description	Qty. 30 Ft	Qty.	Part No.
Sickle Assembly, LH, Saber Tooth	1		71431838
Sickle Assembly, LH, Heavy Duty	1		71431836
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Left Hand		1	71431048
Sickle Section, Heavy Duty		55	71351135
Sickle Section, Saber Tooth		55	71426396
Sickle Assembly, RH, Saber Tooth	1		71431839
Sickle Assembly, RH, Heavy Duty	1		71431837
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Right Hand		1	71431049
Sickle Section, Heavy Duty		56	71351135
Sickle Section, Saber Tooth		56	71426396



**71351135**



**71426396**

## 9250 DynaFlex Draper Header – Standard Knife System Sickles Assembly (35 Foot), Left and Right Hand

Description	Qty. 35 Ft	Qty.	Part No.
Sickle Assembly, LH, Saber Tooth	1		71431835
Sickle Assembly, LH, Heavy Duty	1		71431832
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Heavy Duty		65	71351135
Sickle Section, Saber Tooth		65	71426396
Sickle Assembly, RH, Saber Tooth	1		71431834
Sickle Assembly, RH, Heavy Duty	1		71431833
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Right Hand		1	71431049
Sickle Section, Heavy Duty		66	71351135
Sickle Section, Saber Tooth		66	71426396



## 9250 DynaFlex Draper Header – Standard Knife System Sickle Assembly (40 Foot), Left and Right Hand

Description	Qty. 40 Ft	Qty.	Part No.
Sickle Assembly, LH, Saber Tooth	1		71429072
Sickle Assembly, LH, Heavy Duty	1		71427519
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Left Hand		1	71431048
Sickle Section, Heavy Duty		75	71351135
Sickle Section, Saber Tooth		75	71426396
Sickle Assembly, RH, Saber Tooth	1		71429073
Sickle Assembly, RH, Heavy Duty	1		71427520
Sickle Section, Heavy Duty		4	71420458
Sickle Section, Right Hand		1	71431049
Sickle Section, Heavy Duty		76	71351135
Sickle Section, Saber Tooth		76	71426396



**71351135**



**71426396**

## 9250 DynaFlex Draper Header – Standard Knife System Common Hardware, Left and Right Hand

Description	Size	Qty.	Part No.
Bolts and Nuts Kit, 50/E Per box	12-24 x 5/8"	A/R	700705296
Bolts and Nuts Kit, 25/E Per box	12-24 x 1"	A/R	700709663
Sickle Section Locknut	12-24	A/R	71345596
Bolts and Locknuts Kit, 25/E Per box	12-24 x 1/2"	A/R	700715160
Hex Socket Head Bolt	12-24 x 13/16"	A/R	71399779
Bolts and Nuts Kit, 25/E Per box	12-24 x 3/4"	A/R	700715170



71443950



71426304

### Schumacher Sickle Guards Easy Cut II Guards

The SCH guard is made of high quality spring steel material. They are specially hardened for an extremely hard and wear-resistant surface. While conventional forged guards only mount on one side of the cutterbar, the SCH guard is mounted on both the top and bottom of the cutterbar. Due to this, the guards are protected from impacts on all sides, increasing its durability. The beveled top and bottom cutting edges balance the knife movement and help hold the crop more firmly instead of pulling it through the guard. Because of its beveled design, the hardening of the cutting edge is increased by about 30%. With the development of the new Easy Cut II system, the guard tips are now more blunt to help reduce the risk of spearing crop and other residue.

## 9250 DynaFlex Draper Header – Schumacher Knife System Sickle Guards, Knifeback Roller Guides and Other (25 / 30 / 35 / 40 Foot)

Description	Qty. 25 Ft	Qty. 30 Ft	Qty. 35 Ft	Qty. 40 Ft	Part No.
Standard Guard	48	53	63	73	71443947
First Guard	2	4	4	4	71443948
Over Cut Guard		3	3	3	71443949
Top Roller Guide	8	8	10	12	71443950
Bottom Roller Guide	8	12	12	14	71426304
Overlap Roller Guide for Dual Drive Systems		1	1	1	71452263
Hex Head Bolt, 3/8"-16 x 1-1/4", Grade 5					702035
Hex Flange Locknut, 3/8"-16, Grade 2B					704247
Hex Head Bolt, 3/8"-16 x 1-1/2", Grade 5					AG550779
Sickle Head, Left Hand	1	1	1	1	71460431
Sickle Head, Right Hand		1	1	1	71460432
Bearing Block/s	1	2	2	2	71404784
Nylon Bushing for Bearing Block	1	2	2	2	700719594

## 9250 DynaFlex Draper Header – Schumacher Knife System Sickle Assembly (25 Foot)

Description	Qty. 25 Ft	Qty.	Part No.
Sickle Assembly, Standard Tooth	1		71415784
Sickle Assembly, Fine Tooth	1		71434781
Sickle Section, Standard Tooth		99	71386924
Sickle Section, Fine Tooth		99	71421197
Sickle Section, Half Section		1	71386923

### Blunt Point

less spearing of crop and residue

### Increased Stability

guard is bolted on top and bottom of cutterbar, increasing the durability against all impacts



### Top & Bottom Cutting Edge

double cutting edges for balanced knife guidance

### Smooth Knife Movement

design of guard makes it possible to insert knives with connector bars already mounted



71421197

### 9250 DynaFlex Draper Header – Schumacher Knife System Sickle Assembly (30 Foot), Left and Right Hand

Description	Qty. 30 Ft	Qty.	Part No.
Sickle Assembly, LH, Standard Tooth	1		71431827
Sickle Assembly, LH, Fine Tooth	1		71431829
Sickle Assembly, RH, Standard Tooth	1		71431828
Sickle Assembly, RH, Fine Tooth	1		71431830
Sickle Section, Standard Tooth		57	71386924
Sickle Section, Fine Tooth		57	71421197
Sickle Section, Standard Tooth		3	71420464
Sickle Section, Fine Tooth		3	71421198



71421198

### 9250 DynaFlex Draper Header – Schumacher Knife System Sickle Assembly (35 Foot), Left and Right Hand

Description	Qty. 35 Ft	Qty.	Part No.
Sickle Assembly, LH, Standard Tooth	1		71431770
Sickle Assembly, LH, Fine Tooth	1		71431777
Sickle Assembly, RH, Standard Tooth	1		71431771
Sickle Assembly, RH, Fine Tooth	1		71431776
Sickle Section, Standard Tooth		67	71386924
Sickle Section, Fine Tooth		67	71421197
Sickle Section, Standard Tooth		3	71420464
Sickle Section, Fine Tooth		3	71421198

### 9250 DynaFlex Draper Header – Schumacher Knife System Sickle Assembly (40 Foot), Left and Right Hand

Description	Qty. 40 Ft	Qty.	Part No.
Sickle Assembly, LH, Standard Tooth	1		71421193
Sickle Assembly, LH, Fine Tooth	1		71431778
Sickle Assembly, RH, Standard Tooth	1		71421194
Sickle Assembly, RH, Fine Tooth	1		71431779
Sickle Section, Standard Tooth		77	71386924
Sickle Section, Fine Tooth		77	71421197
Sickle Section, Standard Tooth		3	71420464
Sickle Section, Fine Tooth		3	71421198

The extended outer length of a rotor sweep versus a knife section moves material through the separator rather than a chopping action. Less material in the separator can reduce pressure and improve performance. Used in conjunction with the SBA0830 heavy-duty knife, extending the existing knife mount into the discharge area can improve the spread of material to the straw chopper.

Order On Promo 226

Modify's the CDF "S" Series rotors to more aggressively move material through the separator, resulting in greater output and less rotor component wear in some crops and conditions.

- Kit Part No. SBA0834 consists of:**
- 9 Sweeps
  - 1 Channel 37" (Cut into 3 equal lengths of 12.33")
  - 9 Mod. Impellers
  -

- Kit Part No. SBA0834L consists of:**
- 9 Sweeps
  - 3 Channels (Each channel is 49.5" long)
  - 9 Mod. Impellers

Order On Promo 226

For S67 / S77 / S68 / S78 / S88

Description	Part No.
Sweep	SBA0913



For S67 / S77 / S68 / S78 / S88

Description	Application	Part No.
AC Conversion Kit		SBA0834
AC Conversion Kit	For Gleaner S-Series that have no channels	SBA0834L



Kit Part No. shown: SBA0834



### **The Inserts for the Box Concave**



**Part No.: SBA092FP**

Each of the sub frames require a rear Deflector/Filler Plate.



**Part No.: SBA0920E**

Vari Feed boxes separate and direct material through the transverse processor.



**Part No.: SBA0920D**

Round Bar boxes give the gentleness needed for large seed crops but also add separation with shoe load when used in the back few positions of a set of 7.



**Part No.: SBA0920B**

Maximum Thresh boxes have threshing bars perpendicular to material flow in and axial rotor combine. This means better threshing and less scissoring of straw.

Get today's Box Concave technology at a competitive price over traditional wire and bar designs.

The Gleaner S-Series primary concave system consists of an OEM main frame **Part No.: 71480826** that accepts four slide in box concave sub frames.

**Part No.: SBA0920**

Each of these sub frames require a rear deflector/filler plate

**Part No.: SBA092FP** and four boxes of various designs to match harvesting needs

**Part No.: SBA0920B** Max Thresh.

Up front, one or two can effectively thresh in tough conditions.

**Part No.: SBA0920D** Round Bar.

A rod concave with webbing behind, great for gentle threshing/separating.

**Part No.: SBA0920E** Vari Feed.

Separates and directs material through the transverse processor.

Box inserts provide additional relief from foreign object damage with their shear bolt design. This feature allows reversibility for extended service life. The concave can be tailored to meet the exact needs of each operator.

For a complete combine change over to the box concave system you need to order:

- 4 of SBA0920
- 16 Box Inserts (SBA0920B, D or E)
- 4 of SBA092FP



**Deflector/Filler Plate**  
**Part No.: SBA092FP**

**Round Bar**  
**Part No.: SBA0920D**

**Vari Feed**  
**Part No.: SBA0920E**

**Max Thresh**  
**Part No.: SBA0920B**

**Box Concave Sub-Frame**  
**Part No.: SBA0920**

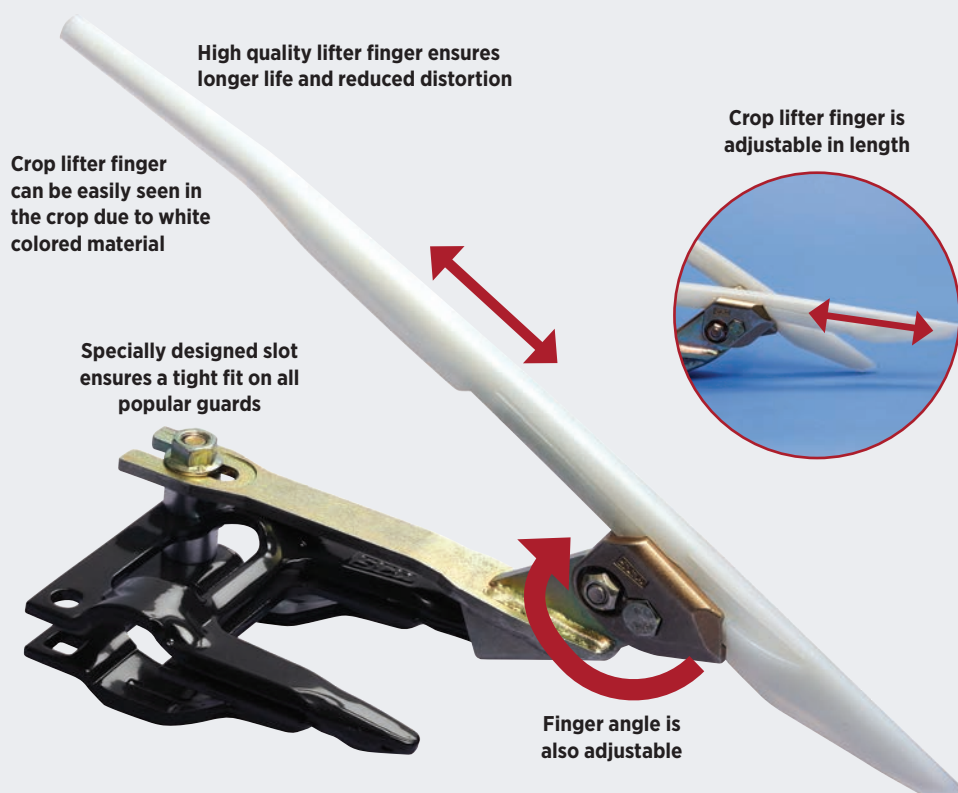
The SCH Pro Flex Crop Lifter combines simple design with durability for easy pulse crop harvest.

- In Lentils, users see a 5–10% increase in crop harvested.
- Special fiber compound of finger ensures long life and prevents distortion (bending).
- In edible beans, the PRO FLEX lifer is strong enough to lift the stalks, yet gentle on the pods.
- Increased ground speed in peas.
- Reduced crop loss from less shattering.
- Lifter finger is fully adjustable in height and length.
- Lifters can be spaced every 6", 9" or 12" depending on crop, conditions and platform.
- Replaceable high visibility finger.
- One SKU vs. multiple by other brands.
- Works on Forged Guards as well.

Order On Promo 226

Hardware kits for mounting the PRO FLEX lifters are sold separately. See following page for details on which hardware package is used for each application.

## Why Use the Pro Flex Lifter?



## ONE 4 ALL



SCH Guard



Forged Guard

The Pro Flex Lifter is designed to fit both SCH guards and conventional forged guards.



**SCH PRO FLEX Lifter w/ Spacer**  
**AGCO Part No.:**  
**ACP0125710**  
 (25-Pack)

**Replacement Plastic Fingers**  
**AGCO Part No.:**  
**ACP0125720**  
 (10-Pack)

Make	Model	Guard (OEM)	Hardware Kit Part No.	Comments
AGCO	5100	71386962	ACP0126080	Forged Guard
AGCO/GLEANER	5200	66603/113400M1	ACP0126090	Forged Guard
AGCO/GLEANER	7000/8000	71386962	ACP0126080	Forged Guard
AGCO/GLEANER	7200/8200	71386962	ACP0126080	Forged Guard
AGCO/GLEANER	9250	71386962	ACP0126080	Forged Guard
AGCO/GLEANER	5200/7200/8200/9250 w/SCH Factory	71443947	ACP0126070	SCH Easy Cut Guard
CAT/Claas	Maxflo	519600	ACP0126080	Forged Guard
CAT/Claas	Flex Head	767265.1	ACP0126080	Forged Guard
CAT/Claas	Maxflex	521282	ACP0126070	Forged Guard
CAT/Claas	Vario	519600	ACP0126080	Forged Guard
Challenger	DHW	66603/113400M1	ACP0126090	Forged Guard
Challenger	FHB	71386962	ACP0126080	Flex Auger Series
Challenger	RHB	71386962	ACP0126080	Rigid Auger Series
Challenger	FDH	71386962	ACP0126080	Dynaflex Draper
Challenger	DHW/FHB/RHB/FDH w/ SCH Factory	71443947	ACP0126070	SCH Easy Cut Guard
Case IH	1010/1020	87442324	ACP0126070	Forged Guard
Case IH	2010/2020	87442324	ACP0126070	Forged Guard
Case IH	2142/2152/2162	87421541/87560324	ACP0126090	w/ or w/o Poly Skid Shoes
Case IH	3020	87702974/84409307	ACP0126070	Forged Guard
Case IH	4000/5000/5500	613838R3	ACP0126090	Forged Guard
Case IH	8220	700700845	ACP0126070	Draper Head
Crary	-	7228	ACP0126070	Forged Guard
Crary	-	7222M	ACP0126070	Forged Guard
Harvestmore	Rigid/Flex	Forged or SCH	ACP0126070	Forged or SCH Easy Cut Guard
Hesston	5000/5200	66603 (113400M1)	ACP0126090	Forged Guard
Honey Bee	Rigid/Flex	28019 (SCH)	ACP0126070	SCH Easy Cut Guard
John Deere	2320/2360	E82559	ACP0126070	130/135 Draper Platforms
John Deere	900F	H145791	ACP0126080	Forged Guard
John Deere	600F	H229537 (LSL)/H218702(LSL)	ACP0126070	Can only space lifter 12" apart
John Deere	600D	H229539 (LSL) high wear	ACP0126070	Can only space lifter 12" apart
John Deere	600FD	H229537(LSL)/H229539(LSL)	ACP0126070	Can only space lifter 12" apart
John Deere	900D	H229539(LSL)	ACP0126080	Can only space lifter 12" apart
MacDon	960	23064	ACP0126090	Forged Guard
MacDon	962(1042)	23064	ACP0126090	Forged Guard

(Continued on next page)

Make	Model	Guard (OEM)	Hardware Kit Part No.	Comments
MacDon	963(2042)	23064/118344	ACP0126090	Forged Guard
MacDon	972(1052)	118344	ACP0126090	Forged Guard
MacDon	973(2052)	188344	ACP0126090	Forged Guard
MacDon	D50/D60/D65	188344	ACP0126090	w/ or w/o Poly Skid Shoes
MacDon	FD70/FD75	188344	ACP0126090	Forged Guard
Massey Ferguson	200	3725581M1	ACP0126090	Forged Guard
Massey Ferguson	220	66603/113400M1	ACP0126090	Forged Guard
Massey Ferguson	5200	66603	ACP0126090	Forged Guard
Massey Ferguson	7000/8000	71386962	ACP0126080	Forged Guard
Massey Ferguson	7200/8200	71386962	ACP0126080	Forged Guard
Massey Ferguson	9250	71386962	ACP0126080	Forged Guard
Massey Ferguson	5200/7200/8200/9250 w/ SCH Factory	71443947	ACP0126070	SCH Easy Cut Guard
New Holland	88C/92C/94C	86561686(SCH)	ACP0126070	SCH Easy Cut Guard
New Holland	71C/72C/73C/74C	87442324/86615982	ACP0126070	Forged Guard
Versatile	400/4400	9705050	ACP0126070	FQ290/BU290 Forged Guard
Versatile	4700/4800	65327(GV)	ACP0126070	FQ245/BU245 Forged Guard
SCH Guard		All Easy Cut Guards	ACP0126070	Except for MacDon w/ Skid Shoe
SCH Guard (MacDon Conversion w/ Skid Shoes)			ACP0126090	For MacDon w/ SCH Skid Shoe

Order On Promo 226



## SCH Pro Flex Lifter Mounting Hardware Kits - Pack of 25

**Part No.: ACP0126070** = 25 x M10x60mm Carriage Head Bolt / 25 x Flanged M10 Nut / 100 x M10 Flat Washer

**Part No.: ACP0126080** = 25 x M10x60mm Hex Head Bolt / 25 x Flanged M10 Nut / 100 x M10 Flat Washer

**Part No.: ACP0126090** = 25 x M10x60mm Carriage Head Long Neck Bolt / 25 x Flanged M10 Nut / 100 x M10 Flat Washer

**Note:**  
Each hardware package is used to mount 25 Pro Flex Lifters.





700961441



BQC9K-C2T

## Feeding System – S67 / S77

Description	Part No.
Rear Feed Conveyor – Double Belt Drive Kit (2011 – 2012 S Series Only)	71474551

## Cleaning System – S68 / S78 / S88

Description	Part No.
Separator Blank Kit	700961967

## Engine – S67 / S77 / S68 / S78 / S88

Description	Part No.
Conversion Kit (Reversing to SmartCooling – S Series Only)	700960723

## Transmission – S67 / S77 / S68 / S78 / S88

Description	Part No.
XR™ 2-Speed Hydro Transmission (S Series MY 2011 and Later)	700961441

## Video Options – Cameras For Use with 2012 and Newer Machines with C2100 Terminal – S67 / S77 / S68 / S78 / S88

Description	Part No.
Gleaner Field Installed 2 Camera Kit (Includes 2 Cameras, AgCam 9" Quad Monitor Kit, Splitter and Extension Cables)	BQC9K-C2T
Gleaner Field Installed 4 Camera Kit (Includes 4 Cameras, AgCam 9" Quad Monitor Kit, Splitter and Extension Cables)	BQC9K-C4T
Gleaner C2100 Field Installed 2 Camera Kit (Includes 2 Cameras, C2100 Terminal Adaptor Harness, Splitter and Extension Cables)	BUBK-C2

## Video Options – Cameras For Use with 2011 and Prior Machines with C2000 Terminal – S67 / S77 / S68 / S78 / S88

Description	Part No.
AgCam® Video Camera with Extension Cables (Requires AC-A2C to Connect to C2000 Terminal)	AC-C1
Connection Cable for C2000 Terminal (Required)	AC-A2C

## 3000 Corn Head, 4200, 7200, 8200 and 9250 DynaFlex – Performance Packages and Miscellaneous

Description	Part No.
Main Drive 16T Sprocket Package (10% Speed Reduction)	71358096
Main Drive 13T Sprocket Package (27% Speed Reduction)	71372424
Ring Package (1 Per Row)	71419111
Convert Non Single Point Transverse Combine to Permanent Single Point Transverse Combine (S67 / S77)	71414706

## Part Number Index

**GLEANER®**

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
702035 .....	36	71386962 .....	24, 33	71419111 .....	43	71435200 .....	32
704247 .....	33, 36	71389106 .....	24, 32	71419304 .....	32	71437315 .....	11
1703354 .....	29	71389107 .....	24, 32	71419306 .....	32	71437369 .....	11
00735858 .....	2	71389108 .....	24, 32	71419328 .....	32	71438552 .....	5, 7, 17
70921050 .....	27-28	71389109 .....	24, 32	71420444 .....	33	71438655 .....	19
70922786 .....	33	71390561 .....	19, 23	71420445 .....	33	71440084 .....	11
70951293 .....	32	71391153 .....	5, 7	71420450 .....	33	71440085 .....	11
71137120 .....	24, 27	71392280 .....	29	71420458 .....	34-35	71440086 .....	11
71148120 .....	5, 17	71392362 .....	29	71420461 .....	33	71441879 .....	17, 21
71176156 .....	24	71392451 .....	29	71420464 .....	37	71443169 .....	5, 7
71335475 .....	17	71392452 .....	29	71420524 .....	25, 33	71443175 .....	15
71345596 .....	35	71392505 .....	29	71421193 .....	37	71443947 .....	26, 36
71346158 .....	25	71392506 .....	29	71421194 .....	37	71443948 .....	26, 36
71351135 .....	25, 33-35	71392507 .....	29	71421197 .....	26, 36-37	71443949 .....	36
71351139 .....	25	71392529 .....	29	71421198 .....	37	71443950 .....	26, 36
71356252 .....	27	71392596 .....	29	71426179 .....	25, 33	71444306 .....	19, 23
71358014 .....	27	71393893 .....	5, 7	71426304 .....	26, 36	71444985 .....	15
71358078 .....	27	71394665 .....	10	71426396 .....	25, 33-35	71444986 .....	5, 7, 17
71358096 .....	27-28, 43	71396754 .....	17, 21	71426587 .....	14	71447319 .....	19, 23
71358097 .....	27-28	71397406 .....	12	71427254 .....	17	71447403 .....	26
71364643 .....	14	71398297 .....	27-28	71427409 .....	24	71447404 .....	26
71364943 .....	13	71399779 .....	35	71427519 .....	35	71448150 .....	7
71364963 .....	27	71404754 .....	25	71427520 .....	35	71449337 .....	5, 17
71365441 .....	14	71404755 .....	25	71428995 .....	19, 23	71449942 .....	19, 23
71365629 .....	14	71404756 .....	25	71429072 .....	35	71449944 .....	17
71367460 .....	17, 21	71404784 .....	25-26, 33, 36	71429073 .....	35	71449945 .....	19, 23
71367469 .....	17, 21	71408551 .....	10	71431048 .....	34-35	71452195 .....	12
71367645 .....	10	71409552 .....	7	71431049 .....	34-35	71452196 .....	12
71367794 .....	5, 7	71409553 .....	7	71431770 .....	37	71452197 .....	12
71368809 .....	17, 21	71412327 .....	10	71431771 .....	37	71452263 .....	36
71368961 .....	5, 7	71414581 .....	29	71431776 .....	37	71453906 .....	17
71368962 .....	5, 7	71414706 .....	43	71431777 .....	37	71456526 .....	19
71370279 .....	19, 23	71415127 .....	24	71431778 .....	37	71456550 .....	2
71370496 .....	10	71415128 .....	25, 33	71431779 .....	37	71456596 .....	10
71371424 .....	28	71415129 .....	24	71431827 .....	37	71456599 .....	10
71371520 .....	11	71415131 .....	24, 33	71431828 .....	37	71456988 .....	17, 21
71371526 .....	11	71415394 .....	25	71431829 .....	37	71457444 .....	11
71372424 .....	27, 43	71415395 .....	25	71431830 .....	37	71457445 .....	11
71373363 .....	24	71415428 .....	24	71431832 .....	34	71457446 .....	11
71373613 .....	12	71415764 .....	26	71431833 .....	34	71457447 .....	11
71373614 .....	12	71415781 .....	26	71431834 .....	34	71457652 .....	14
71373615 .....	12	71415784 .....	26, 36	71431835 .....	34	71459954 .....	5
71373688 .....	13-14	71416221 .....	24	71431836 .....	34	71460431 .....	26, 36
71373745 .....	27	71416222 .....	24	71431837 .....	34	71460432 .....	36
71373746 .....	27	71416261 .....	24, 33	71431838 .....	34	71461423 .....	2
71377308 .....	10	71416266 .....	24	71431839 .....	34	71461456 .....	14
71377787 .....	19	71416267 .....	24	71431884 .....	13	71461493 .....	13
71378577 .....	11	71416268 .....	24	71432802 .....	19	71461494 .....	13
71378579 .....	11	71416269 .....	24	71432846 .....	17	71462784 .....	17, 21
71379601 .....	15	71416315 .....	24	71434779 .....	24, 33	71464130 .....	2
71386923 .....	26, 36	71416316 .....	24	71434781 .....	26, 36	71464162 .....	2
71386924 .....	26, 36-37	71416336 .....	26	71435035 .....	24	71464165 .....	2

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
71464666 .....	19, 23	700959218.....	31	SBA0834 .....	38
71469010.....	11	700959219.....	31	SBA0913.....	38
71469011 .....	14	700960723.....	43	SBA0920 .....	39
71469024 .....	14	700961441.....	43	SBA0920B.....	39
71469348 .....	11	700961967.....	43	SBA0920D.....	39
71469690 .....	14	865277460S.....	15	SBA0920E.....	39
71471836.....	23	865279493S .....	15	SBA0834L .....	38
71471872 .....	21	865477461S .....	15	SBA092FP .....	39
71472586.....	13	865277460T .....	15	V685040894 .....	5, 7
71474551 .....	43	865279494T .....	15	V835276520.....	15
71475359.....	27	865477461T .....	15	V835276521.....	15
71476033.....	32	2554761W91.....	11	V835277061.....	15
71478529.....	21	626299C1.....	25	V835277062.....	15
71479911.....	32	841743M1.....	8	V835277483 .....	15
71479937.....	32	841813M1 .....	8	V835477461 .....	15
71479939.....	32	841824M1 .....	8	V836362567 .....	7
71479941.....	32	071660N1 .....	27	V836379588 .....	5
71479943.....	32	104309W91.....	5, 7	V836873457.....	15
71480826.....	39	363905X1.....	33	V837079244.....	5, 7
71483012 .....	10	1242LA .....	8	V837079245.....	5, 7
71483641 .....	7	1244LA .....	8	V837079407 .....	15
71483654 .....	13	1442LA .....	8	V837079423.....	5, 7
71484618 .....	11	1444LA .....	8	V837079428.....	5, 7
71485056.....	13	AC-A2C .....	43	V837079429.....	5, 7
71505705 .....	27	AC-C1.....	43	V837079430.....	5, 7
79008328.....	27-28	ACP0125710 .....	40	V837079490.....	15
79014722 .....	8	ACP0125720 .....	40	V837079842.....	15
79014724 .....	8	ACP0126070 .....	41-42	V837079850.....	15
79014728 .....	8	ACP0126080.....	41-42	V837079868.....	15
79014732 .....	8	ACP0126090.....	41-42	V837079874 .....	15
79018975 .....	15	ACP0127130 .....	30	V837091166.....	15
79022402.....	8	ACP0128140 .....	30	V865276520.....	15
79022729.....	9	ACP0128150 .....	30	V865276521.....	15
79022730.....	9	ACP0128160 .....	30	V865277061.....	15
79022731.....	9	ACP0128170 .....	30	V865277062.....	15
79023022.....	9	ACP0128180 .....	30	V865277483 .....	15
79023281.....	8	ACP0128190.....	30	V865477631 .....	15
79034304.....	2	ACP0128250.....	30		
79034327.....	2	ACP0128850.....	30		
79034597.....	8	AG029161 .....	29		
79035353.....	8	AG550779 .....	36		
79036207.....	2	BQC9K-C2T .....	43		
79036238.....	2	BQC9K-C4T .....	43		
79036406.....	8	BUBK-C2 .....	43		
700705296.....	25, 33, 35	DEF275TOTC.....	9		
700705297 .....	25, 33	DEF330TOTC .....	9		
700709663.....	35	DEF275TOTE.....	9		
700715160 .....	35	DEF330TOTE .....	9		
700715170.....	25, 35	DEF-55DRUM .....	9		
700719594.....	25-26, 33, 36	DEF55DRUMC .....	9		
700959216.....	31	DEF-2GALP .....	9		
700959217 .....	31	DEF-2GALPC .....	9		

## Notes:

**GLEANER®**







We supply genuine parts and accessories, designed and engineered by the same people who made the original equipment. You get a guaranteed fit and the performance that only AGCO Parts can deliver. It's dependability you can rely on with the productivity you've come to expect. Keep your equipment running the way it was meant to run.

*Challenger*

**FENDT****MASSEY FERGUSON****VALTRA®**

# HESSTON

## GLEANER



**WHITE**  
PLANTERS



**TerraGator®**

